


Date: Tuesday, 3/4/2008 11:29:41 AM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ABRASION STRIP
 Job Number : 37667
 Estimate Number : 10067
 P.O. Number :
 This Issue : 3/4/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : PURCHASED PARTS
 Previous Run : 36161
 Part Number : D2856400
 Drawing Number : D2856 REV A
 Project Number : N/A
 Drawing Revision : A
 Material :
 Due Date : 3/28/2008 Qty: 216 Um: Each
 Written By : 
 Checked & Approved By :
 Comment : Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K
 J/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 5821C208/03/04 (216)

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0 3M8681 4 Abrasion Strip 4"



Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)

ABRASION STRIP

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

8/3/19 (216)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

08/03/19 (216)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 4108/3/19 50 (216)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 10 Date: 08/03/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/4/2008 11:29:41 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 37667

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



216

Comment: FINAL INSPECTION/W/O RELEASE

2008/03/20

Job Completion



2008/03/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

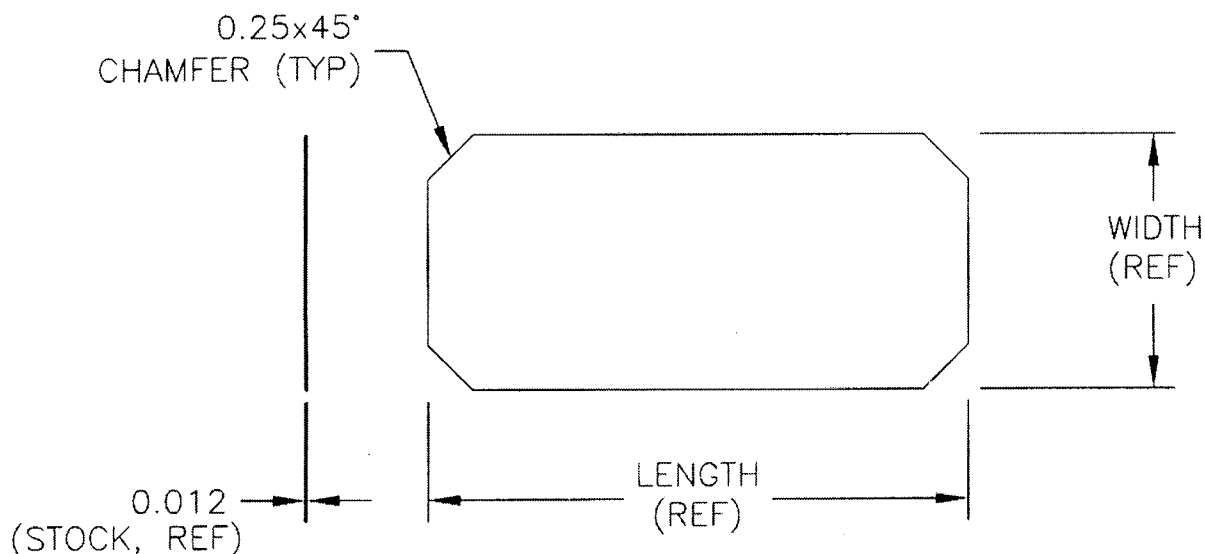
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.17

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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C208/03/04
W/0: 37667

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

Owner : DRAKEA
Order Number : 91073
Packing Slip ID : 238924

VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

BON COMM. / P.O.# : PO00005821

TERMES /TERMS : Net 30 Days

DATE COMM./ORDER : Mar 04 2008

CLIENT / CUSTOMER : DARTAEROSP

DATE REQUISE/REQUIRED : Mar 19 2008

DATE LIVRE/ SHIP : MAR 12/08

LIVRE / SHIP VIA : FEDEX/COL 151793240 FEDERALEXP 862161909831

ITEM	Description	LIVRE/SHIPPED	SUSPEND/B.O.	Verified
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 As per DWF D2856 REV.A Lot # 7351 DOM: Dec 17 2007 DOE: Dec 17 2009	2. RL		<input checked="" type="checkbox"/>
8681HS-6	3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 As per DWG D2856 REV.A Lot # 7347 DOM: Dec 13 2007 DOE: Dec 13 2009	2. RL		<input checked="" type="checkbox"/>
C of C				

QC-INSPECTED

A.E. Blake Sales Ltd.
Quality Control Inspected

1. SET

EMBALLÉ PAR / PACKED BY : B

RECU PAR / RECEIVED BY : _____

DATE - TRANSACTION : _____

QTY/QTE PKG : 2

POIDS / WEIGHT : 2200

EMPLACEMENT / LOCATION : _____

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date Mar 18 2008
VENDU A / SOLD TO:

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 91073
Packing Slip ID : 238924
BON COMM. / P.O.# : : P000005821

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR Item No: 3M8681 4 As per DWF D2856 REV.A Lot # 7351 DOM: Dec 17 2007 DOE: Dec 17 2009	2.	RL	
8681HS-6	3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 As per DWG D2856 REV.A Lot # 7347 DOM: Dec 13 2007 DOE: Dec 13 2009	2.	RL	

C of C

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: _____

Montreal - Toronto